

7 in 26 lb/ft S13Cr-95 (UNS S41425)

Box end finish: Cu-Plating Lubrication: API-Modified

Clearance: Standard Bevel: 45°

PIPE BODY CHARACTERISTICS

Nominal OD	7.000 in
Nominal ID	6.276 in
Min. Yield Strength	95 ksi
Nominal Wall Thickness	0.362 in
Minimum Wall Thickness	87.5 %
Drift	6.151 in

CONNECTION PROPERTIES

Coupling OD (nominal)	7.592 in
Coupling ID (nominal)	6.205 in
Make-up Loss	4.761 in
Coupling Length	11.535 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

CONNECTION PERFORMANCE

Tensile Yield Load	717 klb
Compression Yield Load	717 klb
Internal Yield Pressure	8 600 psi
External Pressure Resistance	5 890 psi
Max. Bending with API Sealability	20 °/100 ft
Max. Load on Coupling Face	403 klb

TORQUE VALUES

Minimum Make-up torque	13 340 ft·lb
Optimum Make-up torque	14 820 ft·lb
Maximum Make-up torque	16 310 ft·lb
Minimum Shoulder Torque	740 ft·lb
Maximum Shoulder Torque	10 380 ft·lb
Maximum Operational Torque	17 790 ft·lb

Connection qualified as per ISO 13679:2002 - CAL IV

